

## EVA Hotmelts



**Bostik Findley EVA Hotmelts T7640N T7641N XT7751 M2812**  
T7640N, T7641N and XT7751 are 55 pound bags of pellets. M2812 is a 29 pound box of cartridges.

Product No.	Description	Color	Shape	Packaging
<b>T7640N</b>	Bostik Findley Hot Melt	White	Pellets	55 lb. bag
<b>T7641N</b>	Bostik Findley Hot Melt	Natural	Pellets	55 lb. bag
<b>XT7751</b>	Bostik Findley Hot Melt	Natural	Pellets	55 lb. bag
<b>M2812</b>	Bostik Findley Hot Melt		Cartridges	29 lb. box

## Unfilled Edgeband Hotmelts



**Jowatherm Unfilled Edgebanding Hotmelts 280 30 280 40 280 90**  
Jowatherm Unfilled Edgebanding Hotmelts are high heat resistant hotmelts with good cold flexibility. They have excellent color and heat stability in the melt. Hotmelt for automatic edgebanding suitable for solid wood, veneer, PVC and resinated paper edgebands. They are also used for soffforming applications. 280 30 is low viscosity with a long open time. 280 40 and 280 90 are medium viscosity with short open times. Application temperature is 374 - 410 degrees Fahrenheit (190 - 210 degrees Celsius). Feed speed is 50 - 180 feet per minute (18 - 60 meters per minute).

Product No.	Description	Color	Shape	Packaging
<b>280 30</b>	Jowatherm Hot Melt	Natural	Pellets	55 lb. bag
<b>280 90</b>	Jowatherm Hot Melt	Clear	Pellets	55 lb. bag

## Edgeband/Softform Hotmelts



**Jowatherm Edgebanding and Soffforming Hotmelts 288 60/61 286 80**  
288 60, 288 61 and 286 80 Hotmelts have good color and heat stability in the melt. Hotmelt for automatic edgebanding suitable for primed HPL, solid wood, veneer, PVC and resinated paper edgebands. They are also used for soffforming applications, but are specifically designed for primed HPL (primer should consist of a diluted contact cement, 50:50, and should not contain plasticizers or turpentine oils). These hotmelts are medium viscosity with long open times and excellent adhesion properties. Application temperature is 356 - 392 degrees Fahrenheit (180 - 200 degrees Celsius). Feed speed for roller applications is 50 - 180 feet per minute (18 - 60 meters per minute). Feed speed for nozzle applications is 35 - 75 feet per minute (12 - 15 meters per minute). 288 60 and 288 61 are 55 pound bags of pellets. 286 80 is a 34 pound box of Holz-Her cartridges, and each box contains 48 cartridges.

### Jowatherm Edgebanding and Soffforming Hotmelts 282 20

282 20 Hotmelt has heat stability in the melt with a flexible glue film. This hotmelt is especially for contour edgebanding of PVC edgebands onto wood substrates. It is also well suited for contour edgebanding of veneer and HPL edgebands onto wood substrates. This hotmelt is low viscosity with a long open time. Application temperature is 302 - 328 degrees Fahrenheit (150 - 170 degrees Celsius). Feed speed is hand applied.

### Jowatherm Edgebanding and Soffforming Hotmelts 296 30/31/32/33

296 30, 296 31, 296 32 and 296 33 Hotmelts have good color and heat stability in the melt, as well as good adhesion to a wide variety of substrates. Hotmelt for automatic edgebanding suitable for HPL, solid wood, veneer, PVC and resinated paper edgebands. They are also used for soffforming applications. These hotmelts are economical, medium viscosity with high heat resistance. Application temperature is 374 - 410 degrees Fahrenheit (190 - 210 degrees Celsius). Feed speed for roller applications is 50 - 180 feet per minute (18 - 60 meters per minute). Feed speed for nozzle applications is 35 - 75 feet per minute (12 - 15 meters per minute).

Product No.	Description	Color	Shape	Packaging
<b>288 60</b>	Jowatherm Hot Melt	Natural	Pellets	55 lb. bag
<b>288 61</b>	Jowatherm Hot Melt	White	Pellets	55 lb. bag
<b>286 80</b>	Jowatherm Hot Melt	Natural	Cartridges	34 lb. box
<b>282 20</b>	Jowatherm Hot Melt	Natural	Pellets	55 lb. bag
<b>296 30</b>	Jowatherm Hot Melt	Natural	Pellets	55 lb. bag