

## High Pressure Decorative Laminate Specifications



### AVAILABLE GRADES AND THICKNESSES

#### Grades In Stock

HGS - Horizontal General Purpose (H-5)	Thickness (Inches)	0.048" +/- .005"
HGP - Horizontal Postforming (HF-4)	Thickness (Inches)	0.039" +/- .005"
VGP - Vertical Postforming (VF-3)	Thickness (Inches)	0.028" +/- .004"

#### Other Grades Available by Special Order

HGF/VGF - Fire Rated Grades (HR-5/VR-5)	Thickness (Inches)	0.048"/0.032" +/- .005"
HSM - Horizontal Heavy Duty Grade (H-6)	Thickness (Inches)	0.059" +/- .005"
HSH - Special Heavy Duty Grade (H-12)	Thickness (Inches)	0.118" +/- .008"

#### Floor Tile Grades

HDS (FL-6)	Thickness (Inches)	0.059" +/- .005"
HWH (FL-12)	Thickness (Inches)	0.118" +/- .008"

#### Static Dissipative Grades

HGP (HF-4)	Thickness (Inches)	0.038" +/- .005"
HSM (H-6)	Thickness (Inches)	0.060" +/- .005"

#### BKL Backing Sheets (BK-2)

0.020" +/- .004"	<b>CLS Cabinet Liner (CL-2)</b>	0.020" +/- .004"
30 x 96, 120, 144	S-7-14	
36 x 96, 120, 144	48 x 96, 120	
48 x 96, 120, 144		
60 x 96, 120, 144		

NOTE: All sizes/dimensions listed are nominal.

### MADE-TO-ORDER GUIDELINES

A made-to-order item is any item where pattern, grade, size and/or finish is not shown as stock or as available elsewhere in product availability pages.

Made-to-order items are sold with the following guidelines in addition to those listed elsewhere:

- Orders cannot be canceled, and material cannot be returned.
- A minimum order of 10 press-size sheets is required per line item, unless otherwise stated.
- Tolerance for all quantities: minus 0, plus 10%, not to exceed 50 sheets.
- 30" widths must be ordered in even multiples (cut from 60" sheets).

Stock patterns/non-stock grade, size and/or finish:

- A stock pattern, which is produced in a non-stock grade, size and/or finish, requires a minimum of 10 press-size sheets per line item. No upcharge. (Exception: see below for special fire retardant guidelines).

Non-stock patterns:

- A minimum order of 10 press-size sheets is required per line item. No upcharge. Please note the exact quantities required. We will endeavor to ship your stated requirement.

Discontinued items:

- If raw material is available, minimum 10 press-size sheets required per line item.

Fire retardant:

- HGF, VGF, BKR-5, BKR-3: Minimum 10 press-size sheets per line item.
- Not available in postforming grades.

### AVAILABLE SIZES AND CUT SIZES

#### Nevamar Available Sizes

<b>General Purpose Grade HGS (H-5)</b>		
36" x 96"	48" x 96"	60" x 96"
36" x 120"	48" x 120"	60" x 120"
36" x 144"	48" x 144"	60" x 144"

#### Horizontal Forming Grade HGP (HF-4)

30" x 96"	36" x 96"	48" x 96"	60" x 96"
30" x 120"	36" x 120"	48" x 120"	60" x 120"
30" x 144"	36" x 144"	48" x 144"	60" x 144"

#### Vertical Forming Grade VGP (VF-3)

48" x 96"

### Additional Cut Sizes from LDS&S

<b>Postforming Grade HGP (HF-4)</b>		
6" x 144"	30" x 72"	48" x 48"
12" x 144"	36" x 48"	48" x 72"
30" x 48"	36" x 72"	60" x 72"

NOTE: Material cut to length or otherwise modified to customer specifications are not returnable.

### FINISH DESIGNATIONS

Ashwood	An embossed woodgrain finish.
Ceramic	An embossed stone finish.
ChemArmor	A chemical resistant textured finish.
Crystal	A subtle dimensional surface texture w/high light reflectivity.
Gloss	Superior gloss finish on solid colors. Shipped with a protective polyethylene film.
Hi-Luster	A finely textured, highly reflective finish.
Leather	A finish that provides the supple beauty of aged leather.
Polished Velvet	A semi-gloss minutely grained finish.
Textured (ARP)	It softens woodgrains, patterns, solids with a fine graining.
Velvet	A smooth, finely grained finish.

Finish	HORIZONTAL			VERTICAL	
	Gen. Pur. HGS(H-5)	Postform HGP(HF-4)	Fire Retar. HGF(HR-5)	Postform VGP(VF-3)	Fire Retar. VGF(VR-3)
Ashwood	Z	356	361	357	
Ceramic	CM				
ChemArmor	CA	734			
Crystal (non-ARP)	CR	701	702	709	703 715
Gloss Solids	G	932	949	933	
Gloss Patterns	WG	922	935	930	936 931
Gloss Woodgrains	WG	922	935	930	936 931
Hi-Luster	N	353	354	362	355 363
Leather	B	358	360	359	
Polished Velvet	PV	781	768	763	778 764
Textured, Standard	T	706	723	744	724 742
Textured, Premium	T	300	301	744	302 742
Textured (non-ARP)	E	787	351	783	
Velvet	V	704	714	760	710 765